

6 Environmental Control and Life Support System

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6.1 Introduction

In a manned space mission, the dangers of the space environment present many problems for the crewmembers as well as the spacecraft systems engineer. The Environmental Control and Life Support System (ECLSS) must be able to support the daily needs of the crewmembers. The major problem areas include: maintaining the cabin atmosphere; potable and waste water management/distribution; and nourishment for the crewmembers.

Numerous options are available for providing solutions to these problems, and these options have different degrees of cycle closure. The various degrees of cycle closure that exist are: open cycle, partially closed cycle, and the fully closed cycle. For the open cycle, all necessary consumables are stored and air purification is accomplished through chemical absorption of CO₂ and any trace elements using Lithium Hydroxide (LiOH), catalytic oxidizers, and filters - no recycling is used. For the partially closed cycle (physico-chemical), varying degrees of atmosphere revitalization and water recycling are accomplished through the use of physical and chemical processes and all necessary food items are stored. Finally, the fully closed cycle provides a food source as well as atmosphere and water recycling. This may be done by a series of biological processes (i.e. a fully closed bio-regenerative ecosystem) or a combination of bio-regenerative and physical/chemical processes. The fully closed bio-regenerative system, however, is still in conceptual phases and is more suited to a colony-type base rather than a spacecraft subsystem. Thus, it will not be discussed in this document.

The goals of this document are to provide a description of the various current technologies that can be employed by the ECLSS and examine certain aspects of system integration. The three major areas that will be dealt with include: cabin atmosphere; water and waste management; and food supply. Additionally, TK Solver and FORTRAN subroutines are provided to aid in ECLSS system sizing.

6.2 ECLSS Requirements

Numerous factors drive the design of the ECLS subsystem. A summary of the major current ECLSS performance requirements is given in Table 6.2.1. These requirements are based on the current baseline for the Space Station ECLS subsystem [Guerra 1987].

Parameter	Operational	21 Day Emergency
Temperature, °C	18 - 24	16 - 32
Dew Point, °C	4 - 16	2 - 21
Ventilation, m ³ /min	5 - 12	2 - 61
CO ₂ partial pressure, N/m ²	400	1600
O ₂ partial pressure, N/m ²	18,616 - 22,063	15,858 - 26,890
N ₂ partial pressure, N/m ²	79,290 - 82,737	53,090 - 74,463
Total pressure, N/m ²	101,353	68,948 - 101,353
Trace contaminants	24 hr industrial standard	8 hr industrial standard

Table 6.2.1 ECLSS Performance Requirements

Table 6.2.2 presents the ECLSS average design loads. These important variables, driven by the ECLSS performance requirements of Table 6.2.1, define the usage rates of all the life support commodities. They were developed during the Space Operations Center (SOC) study.²

Load	Value (kg/man-day)
H₂O Required	
Drink H ₂ O	0.83
Food Preparation H ₂ O	1.86
Clothes Wash	12.50
Personal Hygiene	5.44
Commode Flush	0.47
H₂O Produced	
Metabolic Waste Products	3.67
Evaporation (Food Preparation and Hygiene Stations)	0.53
O₂ Required	
Metabolic O ₂	0.84
EVA O ₂ (kg/man-hr)	0.07
CO₂ Produced	
Metabolic CO ₂	1.0
EVA O ₂ (kg/man-hr)	0.04
Food Solids Required	0.62
Waste Solids Produced	
Metabolic Waste Products	0.11
Hygiene H ₂ O Solids	0.15
Trash	0.45

Table 6.2.2 ECLSS Average Design Loads

The requirements and design loads tabulated above are the basis for the sizing subroutines. Note that these requirements are meant to indicate the average and will change somewhat depending on the mission profile and given conditions.

6.3 Subsystem Components

6.3.1 Cabin Atmosphere Maintenance

One of the most important aspects of the ECLSS is cabin atmosphere maintenance. For the open ECLSS, this mainly involves removal of CO₂ and maintenance of O₂ and N₂ partial pressure. The closed system is more complex. CO₂ is removed from the air and concentrated. The concentrated CO₂ is then combined with hydrogen

and reduced to water and methane and the methane is vented from the cabin. O₂ is produced by electrolysis of water. This also produces hydrogen, which can be used for the CO₂ reduction process. Finally, both the open and closed systems require components that control trace contaminant levels, ventilation, temperature, and humidity. Various atmosphere maintenance technologies that exist are given in Table 6.3.1 along with their descriptions and interface requirements.

Function	Description	Interface
CO₂ Removal		
<u>Open System</u>		
LiOH	Absorbs CO ₂	Low power consumption Disposable Non-regenerative High maintenance penalty
<u>Closed Systems</u>		
Electrochemical Depolarized Cell (EDC)	Chemical Battery $2\text{CO}_2 + \text{O}_2 + 2\text{H}_2 \xrightarrow{\text{+elec. energy+heat}} 2\text{CO}_2 + 2\text{H}_2\text{O}$	Generates electricity Requires O ₂ and H ₂ CO ₂ and H ₂ concentrated for CO ₂ reduction
Solid Amine Water Desorbed (SAWD)	CO ₂ adsorption on a porous substrate Use steam to desorb	Large load on humidity control CO ₂ made available for reduction
CO₂ Reduction		
<u>Open System</u>		
No CO ₂ reduction, all H ₂ O is obtained from stores		
<u>Closed System</u>		
Sabatier Reactor	$\text{CO}_2 + 4\text{H}_2 \xrightarrow{\text{+heat}} 2\text{H}_2\text{O} + \text{CH}_4$	Potable water source Requires H ₂ Methane (CH ₄) must be vented

O₂ Generation

Open System

No O₂ generation, all O₂ is obtained from stores

Closed System

Static Feed (SF)	Liquid water is split by electrolysis: $2\text{H}_2\text{O} \rightarrow 2\text{H}_2 + \text{O}_2$	Uses potable water Supplies H ₂ for CO ₂ reduction
Water Vapor Electrolysis (WVE)	Water vapor from cabin air is split by electrolysis O ₂ is supplied directly to the cabin	Affects humidity control Provides H ₂ for CO ₂ reduction Not useful for charging pressurized storage bottles
Solid Polymer	Liquid water split by electrolysis, O ₂ is supplied at pressures sufficient for storage bottle recharge	Contamination sensitive Provides H ₂ for CO ₂ reduction Able to recharge O ₂ bottles

Nitrogen Storage / Generation

Open System

High Pressure Gaseous N ₂ Storage	N ₂ (gas) stored at 3000 psia	No byproducts, no reagents
Cryogenic N ₂ Storage	Direct line to N ₂ /O ₂ panel Low temperature N ₂ (liquid) Direct line to N ₂ /O ₂ panel	No byproducts, no reagents Possible boil-off and thermal control problems

Closed System

Hydrazine dissociation	$\text{N}_2\text{H}_4 \rightarrow \text{N}_2 + 2\text{H}_2$ N ₂ is directed to the O ₂ /N ₂ control panel	Shares storage facilities with propulsion system Provides H ₂ for CO ₂ reduction
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Trace Contaminant Control Combination

Activated charcoal Catalytic oxidation	Adsorbs contaminants C ₆ H ₆ , CO, CH ₄ , H ₂ combined to form CO ₂ and H ₂ O	Must be properly arranged so that contaminant removal occurs without catalyst poisoning Operate continuously
Chemical absorbers	Absorption of contaminants	Operate continuously
Bacterial filters	Microbial filtration	Operate continuously

Cabin Ventilation and Humidity Control

Air revitalization subsystem (ARS) fans	Air pulled from major sources of contamination (shower/ toilet) into ARS for processing, clean air reissued at ceiling	Operates continuously
Condensing heat exchanger and water/gas separator	Heat exchanger 4.5°C (40°F) water coolant Centrifugal separation of condensate and cooled air	Removes heat from ECLSS and non-ECLSS sources Potable water source

Table 6.3.1 Atmosphere Maintenance Technologies

6.3.2 Potable and Waste Water Management

Waste water and potable water management present another important problem. For the open cycle, all potable water is provided from stores and any waste water is dumped overboard. The use of fuel cells, which produce drinkable water as a by-product of electricity generation, is a weight-saving, volume-saving and proven technology (used on the space shuttle) and can be used with either an open system or a closed system. For the closed cycle, varying degrees of recycling of waste water and condensate are used. This results in a drastic decrease in mass of the ECLSS. The various technologies that exist are given in Table 6.3.2, along with their descriptions and interface requirements.

Function	Description	Interface
Hygiene Water Distillation <u>Open System</u>		

All necessary H₂O is stored and all waste water is dumped

Closed System

Vapor Compression Distillation (VCD)

Phase change purification
Conserves latent heat
Initial processing treatment

Processes urine, shower/
hand-wash water

Thermoelectric Integrated Membrane Evaporation Subsystem (TIMES)

Phase change purification
Uses thermoelectrics
Initial processing treatment

Processes urine, shower/
hand-wash water

Hygiene Water Filtration

Closed System

Multifiltration (MF)

Activated charcoal adsorption
Iodine impregnated resin
Ion-exchange resin
Organic oxidation

Adsorbs organics, biocide;
removes salts and ammonia; burns organics

Potable Water Production

Open System

Fuel Cells or Stored Water

Closed System

Cabin Humidity Control
CO₂ Reduction Fuel Cells

Condensation removed directly from cabin air from atmosphere revitalization system

Potable Water Treatment

Closed System

Multifiltration

Activated charcoal adsorption
Iodine impregnated resin
Ion-exchange resin
Organic oxidation

Adsorbs organics, biocide;
removes salts and ammonia; burns organics

Table 6.3.2 Water Management Technologies

6.3.3 Food Supply

Supplying the crewmembers with adequate nourishment to keep them in optimal physical shape is another very important task. An ideal caloric intake level has been set at 2,200-2,800 kCal/man-day.³

Depending on the mission duration and number of crewmembers, the food preparation/storage areas can range from the size of a passenger aircraft galley to an entire compartment or module. In the design of the food preparation area, opportunities exist for integration with the thermal control subsystem, i.e. heat and chilled water or heat for food preparation from internal heat exchange loops.

Several different types of foods are currently available which allow a wide variety of menus. Dehydrated and intermediate moisture foods are items which can be reconstituted by the addition of water. These types of foods result in considerable weight and storage area savings and a long shelf life. Thermostabilized, a fancy way of saying heat pasteurized, food is another type. These foods come in aluminum cans, flexible pouches and semirigid containers and require no addition of water. They may be heated in and eaten from their containers. Irradiated foods are items which have been subjected to microwave radiation to kill any microbes present. Along with thermostabilized foods, these items are generally more appetizing than dehydrated foods and they require no preparation except possibly heating. Finally, there are ready-to-eat items which are packaged in thin film vacuum packs and are usually bite size. However, these foods typically do not have the longevity of the other types of foods and are best used for short duration or frequent resupply interval missions.

For the space shuttle, a typical man-day of food consists of approximately 20 packages including: 4-7 rehydratables, 1-4 thermostabilized/irradiated, 8 beverages, and 4 ready to eat items. Food preparation takes about 1/2 hour which entails assembling the food trays and containers and heating in the oven.

6.4 FORTRAN Routine for ECLSS System Sizing

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PROGRAM ECLSS
  IMPLICIT REAL (A-H,O-Z)
C...THIS PROGRAM SIZES AN ECLSS SUBSYSTEM SUBJECT TO THE
C  USER'S CHOICE OF THE DEGREE OF CLOSURE
C  THE FOLLOWING TECHNOLOGIES ARE CONSIDERED:
C  OPEN SYSTEM:  LiOH FOR CO2 CONCENTRATION, STORAGE OF ALL
C                H2O AND O2
C  PARTIALLY CLOSED SYSTEM:  ELECTRO-CHEMICAL DEPolarized
C                CELL (EDC) FOR CO2 CONCENTRATION, STORED H2O FOR CO2
C                REDUCTION & URINE/WASTE WATER, STORED O2, MULTI-
C                FILTRATION (MF) FOR WASH WATER AND CONDENSATE
C                RECOVERY
C  CLOSED SYSTEM:  ELECTRO-CHEMICAL DEPolarized CELL (EDC)
C                FOR CO2 CONCENTRATION, SABATIER (SAB) REACTOR FOR CO2
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C      REDUCTION, STATIC FEED (SF) ELECTROLYSIS FOR O2 GENER-
C      ATION, VAPOR COMPRESSION DISTILLATION (VCD) FOR
C      URINE/WASTE WATER, MULTIFILTRATION (MF) FOR WASH
C      WATER AND CONDENSATE RECOVERY
      WRITE(6,*)'INPUT THE NUMBER OF CREW TO BE SUPPORTED:'
      READ(5,*)C
      WRITE(6,*)' '
      WRITE(6,*)'INPUT THE NUMBER OF DAYS THAT THEY MUST BE SUPPORTED:'
      READ(5,*)T
      WRITE(6,*)' '
      WRITE(6,*)'INPUT THE TYPE OF ECLSS SYSTEM DESIRED.  TYPE THE '
      WRITE(6,*)'NUMBER NEXT TO YOUR CHOICE:'
      WRITE(6,*)'    1. OPEN'
      WRITE(6,*)'    2. PARTIALLY CLOSED'
      WRITE(6,*)'    3. CLOSED'
      READ(5,*)IE
C...USER INPUT COMPLETE
      IF(IE.EQ.1) THEN
        PR=C*.195
        WH=C*.21
        SCM=((C*3131.0775+83.61)/90.0)*T
        SCV=((C*3.241)/90.0)*T
        HWM=C*76.1-83.61
        TOTSM=SCM+HWM
        HWV=C*7.4165
        TOTSV=SCV+HWV
        PI=PR*359.0
        HI=WH*109.0
      ELSE IF(IE.EQ.2) THEN
        PR=C*.2475
        WH=C*.3225
        SCM=((C*617.6345+83.61)/90.0)*T
        SCV=((C*.8585)/90.0)*T
        HWM=C*87.018-83.61
        TOTSM=SCM+HWM
        HWV=C*1.6095
        TOTSV=SCV+HWV
        PI=PR*359.0
        HI=WH*109.0
      ELSE IF(IE.EQ.3) THEN
        PR=C*.4475
        WH=C*.390
        SCM=((C*152.4826+83.61)/90.0)*T
        SCV=((C*.42202)/90.0)*T
        HWM=C*108.314-83.61
        TOTSM=SCM+HWM
        HWV=C*.73353
        TOTSV=SCV+HWV
        PI=PR*359.0
      END IF
      DO 10 I=1,10
        PRINT*, ' '
10     CONTINUE
      WRITE(6,5)'POWER REQUIRED, IN kW = ',PR
      WRITE(6,5)'WASTE HEAT GENERATED, IN kW = ',WH
      WRITE(6,5)'MASS OF SPARE PARTS AND CONSUMABLES, IN kg = ',SCM
      WRITE(6,5)'VOLUME OF SPARE PARTS AND CONSUMABLES, IN m^3 = ',SCV
      WRITE(6,5)'MASS OF SYSTEM HARDWARE, IN kg = ',HWM

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WRITE(6,5)'VOLUME OF SYSTEM HARDWARE, IN m^3 = ',HWV
WRITE(6,5)'TOTAL SYSTEM MASS, IN kg = ',TOTSM
WRITE(6,5)'TOTAL SYSTEM VOLUME, IN m^3 = ',TOTSV
WRITE(6,5)'POWER IMPACT PENALTY, IN kg = ',PI
WRITE(6,5)'WASTE HEAT IMPACT PENALTY, IN kg = ',HI
5  FORMAT(1X,A,F10.3)
END

```

6.5 TK! Solver Routine for ECLSS System Sizing

Variable Sheet

Input Name	Output	Unit	Comment
4 N			Number of Crewmembers
14 t		day	Duration of mission (days)
			Results for Open System (LiOH, Stored H2O, Stored O2)
PRO	.78	kw	Power Required
WHO	.84	kw	Waste Heat Generated
MSCO	1961.232	kg	Mass of Spares and Consumables
MHWO	220.79	kg	Mass of System Hardware
LMO	2182.022	kg	Total System Mass
VSCO	2.0166222	m^3	Volume of Spares and Consumables
VHWO	29.666	m^3	Volume of System Hardware
LVO	31.682622	m^3	Total System Volume
PIO	280.02	kg	Power Impact Penalty
HIO	91.56	kg	Waste Heat Impact Penalty
			Results for Partially Closed System (Electrochemical Depolarized Cell (EDC) Stored H2O, Stored O2, and Multifiltration (MF))
PRM	.99	kw	Power Required
WHM	1.29	kw	Waste Heat Generated
MSCM	397.31191	kg	Mass of Spares and Consumables
MHWM	264.462	kg	Mass of System Hardware
LMM	661.77391	kg	Total System Mass
VSCM	.53417778	m^3	Volume of Spares and Consumables
VHWM	6.438	m^3	Volume of System Hardware
LVM	6.9721778	m^3	Total System Volume
PIM	355.41	kg	Power Impact Penalty
HIM	140.61	kg	Waste Heat Impact Penalty

Results for Closed System (EDC, Sabatier Reactor, Static Feed Electrolysis, Vapor Compression Distillation, MF)

PRP	1.79	kw	Power Required
WHP	1.56	kw	Waste Heat Generated
MSCP	107.88406	kg	Mass of Spares and Consumables
MHWP	349.646	kg	Mass of System Hardware
LMP	457.53006	kg	Total System Mass
VSCP	.26259022	m ³	Volume of Spares and Consumables
VHWP	2.93412	m ³	Volume of System Hardware
LVP	3.1967102	m ³	Total System Volume
PIP	642.61	kg	Power Impact Penalty
WIP	170.04	kg	Waste Heat Impact Penalty

Rule Sheet

"VALUES FOR OPEN SYSTEM (LIOH, STORED WATER, STORED H2O)

PRO=INT(N)*.195

WHO=INT(N)*.210

MSCO=((INT(N)*3131.0775+83.610)/90)*t

VSCO=((INT(N)*3.2410)/90)*t

MHWO=INT(N)*76.1-83.61

LMO=MSCO+MHWO

VHWO=INT(N)*7.4165

LVO=VSCO+VHWO

PIO=PRO*359.0

HIO=WHO*109.0

"VALUES FOR MINIMALLY CLOSED SYSTEM (ELECTROCHEMICAL DEPOLARIZED CELL, STORED H2O, AND STORED O2)

PRM=INT(N)*.2475

WHM=INT(N)*.3225

MSCM=((INT(N)*617.6345+83.61)/90)*t

VSCM=((INT(N)*.85850)/90)*t

VHWM=INT(N)*1.60950

MHWM=INT(N)*87.018-83.61

LMM=MSCM+MHWM

LVM=VSCM+VHWM

PIM=PRM*359.0

HIM=WHM*109.0

"VALUES FOR PARTIALLY CLOSED SYSTEM (ELECTROCHEMICAL DEPOLARIZED CELL, SABATIER REACTOR, STATIC FEED ELECTROLYSIS, VAPOR COMPRESSION DISTILLATION, AND MULTIFILTRATION)

PRP=INT(N)*.4475

WHP=INT(N)*.390

MSCP=((INT(N)*152.4826+83.61)/90)*t

VSCP=((INT(N)*.42202)/90)*t
VHWP=INT(N)*.73353
MHWP=INT(N)*108.3140-83.61
LMP=MSCP+MHWP
LVP=VSCP+VHWP
PIP=PRP*359.0
WIP=WHP*109.0

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